LUBRICATION

INDUSTRIAL . MARINE . LOCOMOTIVES . RAILWAYS

TECALEMI

GREAT WEST ROAD BRENTFORD, MIDDLESEX

LUBRICATION

INDUSTRIAL + MARINE + LOCOMOTIVES + RAILWAYS

oreword... This 1938 edition is the fifth issue of our Industrial Catalogue, and includes Lubricating Equipment for Industrial Plant, Machinery, Rolling Mills, Railway Equipment, Locomotives and Marine Work.

Our Systems of Lubrication by High Pressure Guns, Nipples, Grouped Nipples for Remote Points and Central Lubrication need no introduction, but for Mechanical Lubrication, in addition to our very successful "Brentford" Mechanical Lubricators, Automatic Oil Lifts and "Radial" Mechanical Grease Pumps, we are now able to meet the lubrication requirements of the Rolling Mill, Heavy Stone Crusher, and similar plant. Within the range available all grades of lubricant, from thin Oil to stiff High Melting Point Greases can be handled.

For Automatic Conveyor Lubrication, two types of Lubricators can be supplied, either with a reciprocating or rotary action, the latter type being capable of lubricating Conveyors with speeds up to 250 feet per minute.

Tecalemit Limited offer you a complete lubrication service; a Technical Representative to give advice on correct lubrication; equipment to fulfil your requirements and the services of an expert fitter to provide correct installation.

To Machinery Manufacturers we offer Inspection Service of Tecalemit-equipped machines in all principal countries of the world. Details of our "Service Request" Scheme will be sent on request.

British Design, British Materials, British Workmanship, British Guarantee and World-Wide Service.

In addition to the wide range of Industrial Lubrication Equipment listed herein, Tecalemit products include a variety of units and accessories handled by the following sections:—

Aviation Department

Special Equipment and components for aircraft and aerodromes.

Engine and Vehicle Equipment Department

Lubrication and allied fittings for private and commercial automobiles.

Garage Equipment and Motor Accessories Department

Comprehensive "Car Valeting" apparatus and all items for modern service station operation.

Municipal Department

Servicing Plant for Iubrication and refuelling of Public Service and Commercial transport fleets.

TECALEMIT

TECALEMIT LIMITED: GREAT WEST ROAD: BRENTFORD: MIDDX.

Telegrams & Cables: Tecalemit, Phone, London

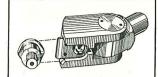
Telephone: Ealing 6661 (11 lines)



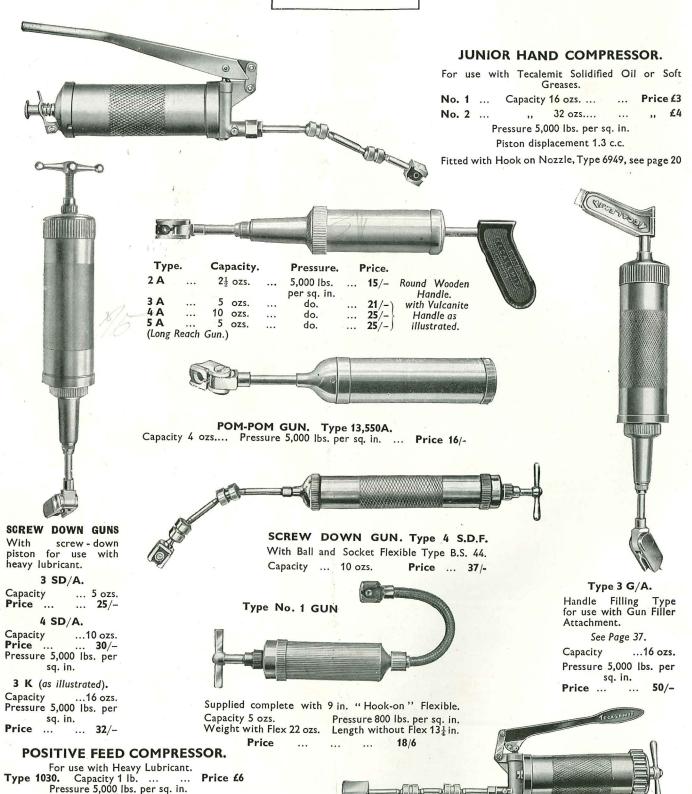
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TECALEMIT

ALL THE GUNS ILLUSTRATED ON THIS PAGE ARE FOR USE WITH TECALEMIT NIPPLES SHOWN ON THE OPPOSITE PAGE



The gun nozzle slips over the hexagon head of the nipple and the pressure behind the washer presses on to the flat surface of the nipple, ensuring a sealed joint.



TECALEMIT

HIGH PRESSURE LUBRICATION SYSTEM

HEXAGON AND ROUND HEADED NIPPLES

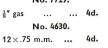
FOR USE WITH GUNS ILLUSTRATED ON OPPOSITE PAGE.



No. 4657. STANDARD ONE PIECE. 6d. a gas



TECALEMIT CAPS. No. 7729.





SPECIAL BRASS INDUSTRIAL NIPPLE.



No. 4662. ONE-PIECE DOUBLE HEXAGON.



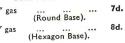
No. 8. 65° PLUG, 1/1, 1/3, 1/7 & 1/11 (See No. 6.)



1 gas Male Part 7731/1 9d. i" " " ,, 7731/2 11d. ,, ,, 7731/3 1/4 7731/4 1/8



No. 28. ONE-PIECE NIPPLE.





No. 7 PLUG, 1/1, 1/3, 1/7 & 1/11 According to thread. (See No. 6.)



No. 1"gasFemalePart 7718/1 9d. ½" " " , 7718/2 1/-3" ,, ,, ,, 7718/3 1/6 $\frac{1}{2}$ " ,, ,, 7718,4 1/10



No. 6. TWO-PIECE NIPPLE,

1	B.5.F.			80.	eacn	
5 " 16"	**			8d.	,,	
				8d.		
1"	gas	•••	•••	8d.	**	
1"	,,		•••	10d.	**	
1"	B.S.F.		•••	10d.	,,	
8"	**			10d.	**	
3"	gas			1/2	**	
1"	,,			1/6	,,	

Part No. 200. WATER PUMP NIPPLE. Specially designed for lubrication

of water pump spindles. Fitted with double non-return valve.

Water Plug complete.

Up to \(\frac{1}{8}'' \) gas 1/11 \(\frac{1}{4}'' \) gas or \(\frac{1}{2}'' \) B.S.F. 2/1

LIMITED SUPPLY NIPPLE

Part No. 8175 for Grease.

Patent No. 241957.

This type of Plug is designed to allow a limited supply of lubricant to pass at a time to the bearing. Particularly suitable for the lubrication of plant handling Tobacco, Foodstuffs, etc., where an excess of lubricant is to be avoided.

avoided.

" ½" gas or ½" B,S.F. 2/1 "

Price (up to $\frac{1}{8}$ " gas) 1/11 each

Part No. 8174 for Oil.



EXTENSION. Type 4668.

 $\frac{1}{8}$ " $\times \frac{1}{8}$ " gas. $\frac{1}{4}$ " \times $\frac{1}{4}$ " gas. $\frac{1}{2}$ " long 4d. 1" ,, 7d.





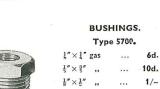
BUSHINGS.

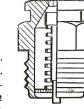
Type 5726. $\frac{1}{8}$ " gas $\times \frac{1}{8}$ " gas. 6d. each.



"Q" FIX NIPPLE, For plain bored holes. Dia. from $\frac{5}{16}$ " to $\frac{3}{8}$ " or 10 m/m.

8d. each





SPECIAL ALL STEEL INDUSTRIAL NIPPLE.

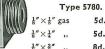


 $\frac{1}{8}'' \times \frac{3}{4}''$,, ... 1/2 1" gas No. 4785/1 1/4 each ½"×1" ,, ... 1/6 §" ,, ,, 4785/2 1/6 ,, As above, but with ball valve-1 gas No. 4788/1 1/-ELBOWS.



No. 18. LONG BASE NIPPLE.

-	B.S.F.	•••	•••	11d.	each	
"	,,			11d.	,,	
*	,,			11d.	,,	
"	gas			11d.	,,	
"	B.S.F.			1/1	,,	
"	gas			1/1		



34	8	^	8	bas	Ju.	Cal
A	1/8	×	1"	,,	5d.	,,
	14	×	3"	,,	8d.	,,
	٠.					



Non-Ferrous Nipples in Bronze throughout.

Details of Nipples to Admiralty specifications on request. Write for

For lubrication of remote points through pipes see Grouped Nipple Fittings on Page 32.

TECALEMIT LTD., GREAT WEST ROAD, BRENTFORD, MIDDLESEX

FOR CLIPS TO HOLD THESE GUNS, SEE PAGE 20

Page 12

Piston displacement 1.7 c.c.

Fitted with Hook on Nozzle, Type 6949, see page 20

TECALEMIT LTD., GREAT WEST ROAD, BRENTFORD, MIDDLESEX

Page 13

TECALEMIT

HYDRAULIC LUBRICATION SYSTEM

As the premier producers of lubrication systems and accessories in this Country it is natural that Tecalemit Limited should be in a unique position to improve these systems.

Tecalemit's latest development gives to all users of oil or grease guns, the cleanest, most efficient lubrication system yet produced, comprising high pressure guns and nipples of novel form and construction. Speed of operation is combined with a positive connection that eliminates any leakage of lubricant at high pressure.

The nipple is an ingenious development of the well-known Standard Tecalemit "Zerk" form, having an extension tip of special design, this tip receiving the Hydraulic snap on nozzle.

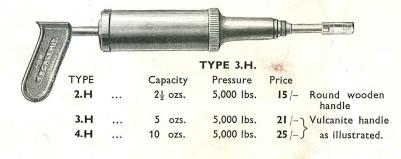
There is no fear that nipples awkward to get at will not be lubricated, for when the gun nozzle makes contact it snaps on and stays on for the following reason:

The gun nozzle has arranged internally, three spring loaded jaws, which are designed to grip the special nipple tip, and ensure a positive connection while the lubricant is being fed to the bearing being lubricated, a slight lateral motion of the adaptor being sufficient to disconnect it when lubrication is finished.

These three jaws in the gun nozzle are so arranged that any additional pressure it may be necessary to apply to force the lubricant to the bearing will also serve to lock the adaptor and nipple even more firmly together.

From this it will be seen that, not only is the physical exertion and necessity of holding the nozzle hard on the nipple eliminated, but by reason of the double action of the jaws a connection can be made and broken with greater ease and facility, and without loss of lubricant due to overfeeding.

The lubricant is forced into the bearing at a much higher pressure than was ever possible before the advent of this new system.





TYPE "POM-POM" "H"

Capacity 4 ozs. Pressure 5,000 lbs. per sq. inch

Price 16/-





SCREW DOWN GUNS

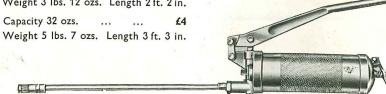
For High Melting Point Greases. Pressure 5,000 lbs. per sq. inch.

TYPE	Capacity	Price
3 SD/H	 5 ozs.	 25 /-
4 SD/H	 10 ozs.	 30 /-
5 SD/H	 16 ozs.	 32 /-

"H" JUNIOR HAND COMPRESSOR

per sq. inch.

riessure		3,000 103.	her ad.	111.
Type No. I.	Capacity 16 ozs.			£3
	Weight 3 lbs. 13	2 ozs. Ler	ngth 2 ft	. 2 in.
Type No. 2.	Capacity 32 ozs		•••	£4



Price 50/-

FITTED WITH HYDRAULIC NOZZLE. SEE PAGE 20.

TECALEMIT LTD., GREAT WEST ROAD, BRENTFORD, MIDDLESEX

TECALEMIT

HYDRAULIC SYSTEM NIPPLES

90°

H.A. 10

H.A. 11

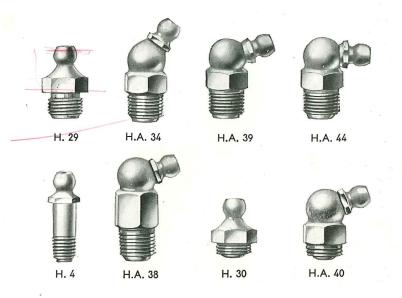
Price

7d.

7d.

Price

7d.



35°

H.A. 5

H.A. 6

H.A. 7

67½°

H.A. 8

H.A. 9

H.12 6d. H.A. 16 8d. H.A. 20 8d. H.A. 24 8d. H.13 6d. H.A. 17 8d. H.A. 21 8d. H.A. 25 8d.

H.15 6d. H.A. 19 8d. H.A. 23 8d. H.A. 27 8d.

H.28 6d. H.A. 33 8d. H.A. 37 8d. H.A. 43 8d.

H.29 | **6d. |** H.A. 34 | **8d. |** H.A. 39 | **8d. |** H.A. 44 | **8d**.

H.31 | **6d. |** H.A. 35 | **8d. |** H.A. 41 | **8d. |** H.A. 45 | **8d.**

H.32 6d. H.A. 36 8d. H.A. 42 8d. H.A. 46 8d.

H.47 **8d.** H.A. 51 **10d.** H.A. 55 **10d.** H.A. 59 **10d.** H.A. 60 **10d.** H.A. 60 **10d.**

H.49 8d. H.A. 53 10d. H.A. 57 10d. H.A. 61 10d.

H.50 8d. H.A. 54 10d. H.A. 58 10d. H.A. 62 10d.

H.65 1/- H.A. 68 1/2 H.A. 71 1/2 H.A. 74 1/2

1/- H.A. 66 1/2 H.A. 69 1/2 H.A. 72 1/2 1/- H.A. 67 1/2 H.A. 73 1/2

H.A. 76 8d.

H.A. 38 8d.

H.A. 40 8d.

Price

7d.

7d.

8d.

⁵/₁₆"×26 T.P.I. | H.14 | **6d.** | H.A. 18 | **8d.** | H.A. 22 | **8d.** | H.A. 26 | **8d.**

THREADED NIPPLES

H.2

H.3

H.4

H.30 6d.

H.64

H.75 6d.

Straight Price

5d.

5d.

6d.

7d.

Size

¾" B.S.F.

WHIT

 \times 28 T.P.I.

 \times 28 T.P.I.

5/16 B.S.F. 5/16 WHIT.

8 m/m 1.25 PITCH

L" BRIGGS

BRIGGS

(Long Base)

Short Thread

اً" GAS

ੂੰ" GAS

∄" B.S.F.

§" WHIT.

" GAS

" B.S.F.

WHIT.

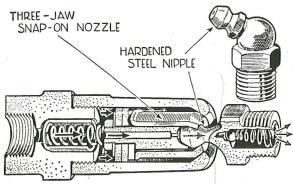
" WHIT.

12 m/m ·75

PITCH

" GAS

(Long Base)



Sectional view of the new hydraulic nozzle and extended nipple: the large arrows indicate the path of the lubricant but the two small ones show where the pressure forces the chuck forwards to increase the contact with the nipple.





H. 83

DRIVE FIT NIPPLES

	Size	Straight	Price	35°	Price	67½°	Price
	Dia. o Check Valv		5d.	H.A. 81	7d.	H.A. 85	7d.
	Dia. Ith Check Va		6d.	H.A. 82	8d.	H.A. 86	8d.
5 16 W	" Dia. 'ith Check Va	H. 79 Ive.	6d.		-	-	_
16 No	" Dia. o Check Valve	H. 80	5d.	H.A. 83	7d.	-	_
	" Dia. Check Valve		_	H.A. 84	7d.	_	





WATER PUMP NIPPLES

H.89



₹" BRIGGS	(die	Straight	H. 87	Price	11d
1" BRIGGS SPECI	AL	,,	H. 88	,,	11d
½″ GAS		,,	H. 89	,,	11d
$\frac{1}{8}''$ GAS SPECIAL		,,	H. 90	,,	11d
§″ B.S.F.		,,	H. 91	,,	11d
3/8" B.S.F. SPECIAL		,,,	H. 92	,,	11d
¼" BRIGGS		,,	H. 93	,,	1/2
¼" GAS		,,	H. 94	,,	1/2
½" B.S.F.		,,	H. 95	,,	1/2
½" WHIT.		"	H. 96	,,	1/2

LEAK PROOF NIPPLES

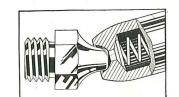
 $\frac{1}{8}$ GAS Straight H.97 1/6 $67\frac{1}{2}$ ° H.A. 98 1/8

TECALEMIT LTD., GREAT WEST ROAD, BRENTFORD, MIDDLESEX
Page 15

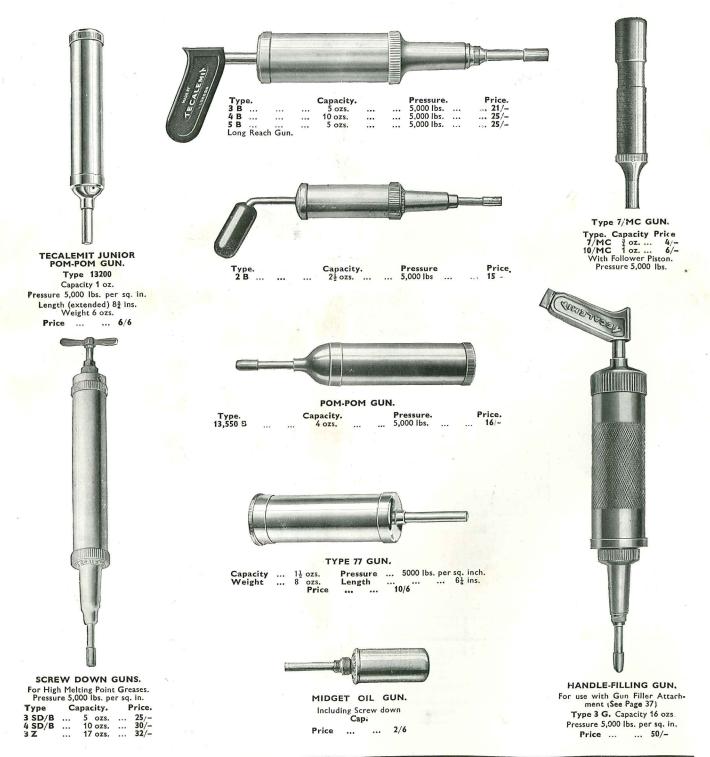
TECALEMIT

TECAZERK HAND GUNS

The guns illustrated on this page are for use with the Tecazerk Nipples illustrated on the opposite page.



Line block shows how the Gun fits on to Nipple. The pressure exerted against the Nipple ensures a grease-tight joint between the two surfaces.



MIDDLESEX BRENTFORD, TECALEMIT LTD., GREAT WEST ROAD, Page 16

TECALEMIT

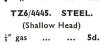
TECAZERK

PUSH-ON TYPE NIPPLES.



TZ/6. STEEL. k" gas 6d.
1" ,, ... 8d.
2" ,, ... 10d.
For other threads see
Fype B.C.6.

TZ/6B. BRASS. 1 gas 4d. 1 , 6d.





1" gas ... 7d.

... 9d.



TZ/65. STEEL. $\frac{1}{8}$ gas ... 8d. ½" " ... 10d. For other sizes see BC/65



½" gas 8d. 1" ,, ... 10d. For other sizes see BC/90





TWO-PIECE NIPPLES.



DRIVE FIT NIPPLES. Type B.T.

Smooth Shanks. No Check Valve. Straight, No. 8699/1, \$\frac{5}{16}\tau\ dia. ... 5d. 65\circ\ No. 8698/1, \$\frac{5}{16}\tau\ dia. ... 7d.



DRIVE FIT NIPPLES.





Type Z/7.

For sizes see BC/6.

Prices-1/2, 1/4, 1/8, 2/-

P/65. STEEL. 1 B.S.F. ... 1 gas ...



¼" B.S.F. ... ¼" gas ... P/6B. BRASS 3 ″×32 1 ″ B.S.F.





8d. 12 m.m. × .75 pitch. Short Thread & long.



"QUICK FIX" NIPPLES. for plain bored holes. For 16" or 3" holes.





QF/16 — 10d. QF/165 — 1/-







LIMITED SUPPLY PLUG. Patent No. 241957. Part No. for Grease 8175/Z. Part No. for Oil 8174/Z.

This type of plug is designed to allow a limited supply of lubricant to pass at a time to the bearing. Particularly suitable for the lubrication of plant handling Tobacco, Foodstuffs, etc., where an excess of lubricant is to be



TZ/6L. LONG BASE.



1" EXTENSION STRAIGHT PLUG. For Sizes see BC/6. Prices—1/2, 1/4, 1/8, 2/~





WATER PLUGS. Part No. 200/Z6. Part No. 200/Z65. 1 gas ... Price 1/11 1 gas. ... Price 2/1 Specially designed for lubrication of water pump spindles. Special double check valves. Will seal against the faintest of back pressure.

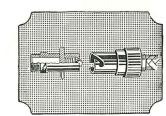
Non-Ferrous Nipples in Bronze throughout. Details of Nipples to Admiralty specifications on request. Write for Schedule No. 4440.

TECALEMIT LTD., GREAT WEST ROAD, BRENTFORD, MIDDLESEX

TECALEMIT -

ALEMITE HAND GUNS AND NIPPLES

This System consists of a Bayonet Type Nozzle which is attached to the nipple by the cross pin in the latter. When pressure is applied the nozzle



automatically seals on the nipple. We have the sole manufacturing and selling rights for Alemite Products in this country.



DUST CAP. **Price** 3d.



Threaded 12 m/m., ·75 pitch. To fit Base Pieces and Extensions.



No. 21. Standard PLUG. ...

... ...



 $\frac{1}{8}$ " Briggs only ... 7d.



90° PLUG. According to thread, see No. 21. 1/2, 1/4 and 1/8



65° PLUG. According to thread, see No. 21. 1/2, 1/4 and 1/8



½" Briggs × ½" Briggs. Part No. A 356 ... 6d.



45° ELBOW. $\frac{1}{8}$ " Briggs $\times \frac{1}{8}$ " Briggs. Part No. A 683 ... 6d.



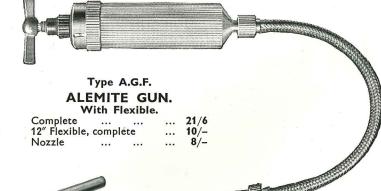
No. 5. EVTENSIONS

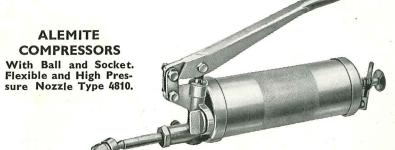
.57	5d		•
Male and	d Fem	ale T	hreads
12 m/n	1., .75	pitch	only.
½" long		• •••	4d.
13" "	•••	• • •	5d.



BASE PIECE. Threaded internally 12 m/m., ·75 pitch.

		0.00	
1"	gas male	•••	4d.
1"	gas male		6d.
8	,,	300	10d.





No.	1.	Capacity	1 lb.			Price	£3
No.	2.	Capacity	2 lbs.			,,	£4
		Pressure	e 5,000	lbs. p	er sq. ii	n.	



STANDARD ALEMITE GUN.

Type O.S.C.

Price, complete		•••	•••		21/6	
Spiral Coupling	and	Adaptor	•••	f	10/6	

TECALEMIT LTD., GREAT WEST ROAD, BRENTFORD, MIDDLESEX

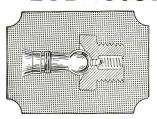
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TECALEMIT -THE LUB SYSTEM

The guns illustrated below are fitted with a follower piston and our "LUB" nozzle. They are suitable for oil or light grease. Used in connection with the "LUB" nipples, the shape of the nipple and the

Capacity, 4 ozs. Pressure, 5,000 lbs per sq. in.

LUB NOZZLE



spherical nozzle of the gun form a cup and ball joint at any angle. Ordinary oil holes can be lubricated with this type, but the high pressure is not then obtainable.

4 LUB/V GUN

16 LUB/V GUN

Capacity, 9 ozs. Pressure, 5,000 lbs. per sq. in. ...

Capacity, 16 ozs. Pressure 5,000 lbs. per sq. in. ...



Capacity, 2 ozs. Pressure, 5,000 lbs. per square in. 3 LUB/V GUN







NIPPLE



Price 25

Price 37/6

in. gas

THE DOT SYSTEM

The Dot Lubrication System is designed to withstand hard usage in the industrial field. The guns have rigid nozzles which are attached directly to the nipples by means of a three-start thread. Made in U.S.A. We service all Dot products in this country.

SUBJECT TO SPECIAL DISCOUNT



No 5050 JUNIOR DOT GUN Lubricant Caracity 2 ozs. Weight 1 lb. 4 ozs. Length 11% in. Price £1 7 0 No. 5052 MEDIUM DOT GUN Lubricant Capacity 4 cz . Weight 1 lb. 101 ozs. Length 171 ins. Frice £1 186







in. Briggs STRAIGHT PLUG





STRAIGHT PLUG $1\frac{1.5}{3.2}''$ LONG Price 1517. 1¾" LONG ...



Lubricant Capacity 8 ozs. Weight 2 lb. 5 ozs. Length 18 ins. Price £2 6 0 No. 5057 HEAVY DUTY DOT GUN Lubricant Capacity 12 ozs. Weight 3 lb. 12 ozs. Length 27 ins. Price £4 0 6





1463 $\frac{1}{8}$ in. Briggs ELBOW 909 Price ... 211



1 in. Briggs ELBOW 90° Price ... 3/6



1465 1/8 in. Briggs ELBOW 45°



1 in. Briggs ELBOW 45°



1/8 in. Briggs ELBOW 201



1 in. Briggs ELBOW ,20° Price ... 3/6



1/8 in. Briggs ELBOW 60°



‡ in. Briggs ELBOW 60° Price ... 3/6